

# FILE PREPARATION GUIDELINES

## CREATING YOUR DOCUMENT

- **PAGE SIZE MATCHES THE FINISHED SIZE**  
EXCEPT FOR FOLDED PROJECTS, THESE CAN  
BE CREATED IN SPREAD FORMAT

- **PAGE BLEEDS**

SET ALL PAGE BLEED TO .125"  
PULL ANY ARTWORK THAT RUNS OFF  
THE PAGE TO THE RED LINE

- **FOR BOOKS AND FOLDED PIECES  
CHECK ALL FACING PAGES**
- **WE PREFER SINGLE PAGE PDF FILES IN  
PAGE ORDER**

IT IS EASIER FOR US TO PAGINATE YOUR  
BOOK OR FOLDED PIECES FOR YOU.  
DESIGNING WITH FACING PAGES IS OK  
AND WILL CREATE CONSECUTIVE PAGES  
IN YOUR PDF.

- **BE SURE THE PAGE COUNT MATCHES  
THE QUOTE**

AS A REMINDER, BOOKS THAT WILL STITCH  
NEED PAGE COUNTS IN MULTIPLES OF FOUR.  
EX. 4 , 8 , 16 , 20 , ETC...

- **OTHER FINISHING CONSIDERATIONS**

DRILLING : 3 OR 5 HOLE

SPIRAL OR WIRE-O BINDING

BE SURE TYPE IS OUT OF THE ALL  
AREAS THAT WILL DRILL OR PUNCH

PERFECT BINDING

LAYING PAGES OUT FOR PERFECT BINDING CAN BE TRICKY. GIVE US A CALL AND WE  
WILL HELP YOU THROUGH IT.

FOLDING

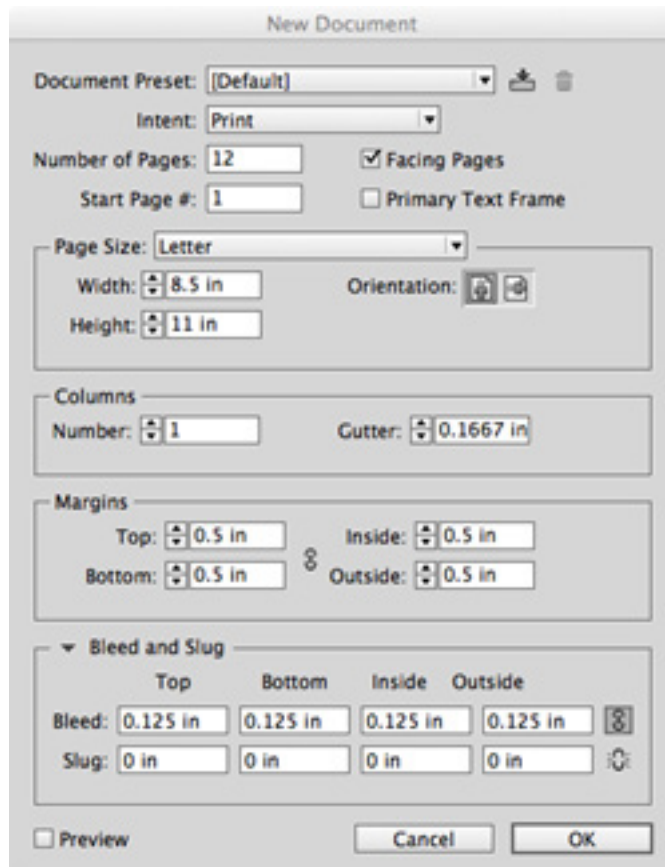
TO FOLD PROPERLY THE INTERIOR PANELS SHOULD BE 1/16" - 1/8" SHORTER  
THAN THE FINISHED SIZE OF YOUR BROCHURE. THIS IS ESPECIALLY TRUE IF YOUR  
BROCHURE IS UNIQUE LIKE A ROLL FOLD OR DOUBLE GATE FOLD. PLEASE  
FEEL FREE TO CONTACT US WITH ANY QUESTIONS YOU MAY HAVE.

FITTING INTO AN ENVELOPE

IF YOU WANT TO FIT INSIDE AN ENVELOPE PLEASE FIGURE THE FINISHED SIZE TO  
BE .125" - .187" SMALLER THAN THE ENVELOPE

POSTAL REGULATIONS

LET US DIRECT YOUR DESIGN TO MAXIMIZE YOUR POSTAL SAVINGS. IF YOUR PIECE  
CAN NOT BE AUTOMATED OR IS THE WRONG SIZE & LAYOUT FOR USPS IT CAN BE  
VERY EXPENSIVE. USPS HAS TEMPLATES AVAILABLE TO GUIDE YOU THROUGH  
THEIR REGULATIONS AS WELL.



# FONTS

- **ARE YOUR FONTS EMBEDDED ?**

SOME FONT PRODUCERS DO NOT ALLOW THEIR FONTS TO BE EMBEDDED. USING ADOBE PROFESSIONAL, YOU CAN CHECK TO SEE IF YOUR FONTS ARE EMBEDDED IN YOUR PROJECT. GO TO FILE > PROPERTIES > FONTS . IF THE FONT IS NOT EMBEDDED THE FONT WILL BE REPLACED BY A SMILIAR FONT, WHICH WILL BE SHOWN ON THE LIST. IF YOUR FONT IS NOT EMBEDDED WE MAY NOT BE ABLE TO PRODUCE YOUR PROJECT.

- **SUPPLYING WORKING FILES RATHER THAN PDFs**

PLEASE BE SURE TO PACKAGE YOUR FILES IN A COMPRESSED ZIPPED FOLDER. INCLUDE ALL FONTS USED IN THE PIECE AS WELL AS ALL LINKED GRAPHICS. WHEN SUPPLYING WORKING FILES PLEASE ALSO SEND A LOW-RES PDF FILE FOR US TO REVIEW AS WELL.

- **OUTLINING FONTS**

OUTLINING YOUR FONTS IS OKAY BUT WE WILL BE LIMITED ON CHANGES AND EDITS TO THE TEXT ON YOUR PROJECT.

# DESIGNING YOUR ARTWORK

- **PLEASE USE ADOBE INDESIGN OR ADOBE ILLUSTRATOR FOR PAGE LAYOUTS**

WHILE ADOBE PHOTOSHOP IS GREAT FOR IMAGE EDITING OR RASTER GRAPHICS, IT SHOULD NOT BE USED FOR SETTING COPY, PAGE LAYOUT OR DESIGN.

- **VECTOR GRAPHICS VS LOW RES ARTWORK**

WHENEVER POSSIBLE USE VECTOR GRAPHICS FOR YOUR PROJECT. VECTOR ARTWORK IS A HIGHER RESOLUTION GRAPHIC. IMAGES THAT ARE PULLED FROM THE INTERNET ARE LOW-RES AND WILL NOT PRODUCE VERY WELL. PLEASE CHECK TO BE SURE ALL IMAGES BEING USED ARE 300 DPI.

- **RGB VS CMYK PHOTOS**

PRINTING UTILIZES 4 COLORS TO CREATE IMAGES. CHECK THE IMAGES IN YOUR FILE TO ENSURE ALL IMAGES ARE CMYK

- **PANTONE COLORS**

PANTONE SPOT COLORS IN YOUR ARTWORK IS OK. THEY WILL BE CONVERTED TO PROCESS (CMYK) IF WE ARE NOT PRINTING A PANTONE SPOT COLOR. BUILDING PANTONE COLORS WILL LOOK SLIGHTLY DIFFERENT THAN A TRUE SOLID PANTONE.

- **RICH BLACK COLOR**

LARGE AREAS OF SOLID BLACK SHOULD BE SUPPORTED BY ADDITIONAL COLORS. WE SUGGEST USING 30 - CYAN , 0 - MAGENTA , 0 - YELLOW , 100 - BLACK. THIS TECHNIQUE **SHOULD NOT** BE USED FOR BLACK TYPE.

- **BLACK TYPE**

ANY BLACK TYPE IN YOUR ARTWORK MUST BE SET TO 100 - BLACK ONLY. ADDITIONAL COLORS WILL AFFECT THE LOOK OF YOUR PROJECT.

- **VIEW COLOR SEPERATIONS**

DOUBLE CHECK YOUR COLOR SEPERATIONS IN ADOBE INDESIGN & ILLUSTRATOR. FOR BOTH PROGRAMS : GO TO : WINDOW > OUTPUT > SEPERATIONS PREVIEW . YOU CAN CHECK AND UNCHECK COLORS TO SEE COLOR SEPERATIONS.

- **SAFE AREA**

PLEASE ALLOW A MINIMUM OF 3/16" (.187") FROM THE TRIMMED EDGES OF YOUR PROJECT.

# CREATING & REVIEWING YOUR PDF

- **SAVE / EXPORT**

IN ILLUSTRATOR YOU CAN SIMPLY SAVE YOUR FILE AS A PDF. INDESIGN YOU MUST EXPORT THE FILE. SAVE YOUR PDF USING THE PRESS QUALITY SETTING. PLEASE INCLUDE THE DOCUMENT BLEEDS AND CROP MARKS.

- **REVIEW PDF**

IT NEVER HURTS TO REVIEW YOUR FILE ONE LAST TIME BEFORE YOU SEND IT TO US. USE THE OUTPUT PREVIEW FEATURE IN ADOBE TO REVIEW YOUR COLOR SEPERATIONS AND TRANSPERACIES TO BE SURE EVERYTHING IS CORRECT.

## SENDING FILES TO LAKE PRINTING

**WE CAN ACCEPT YOUR FILE MANY DIFFERENT WAYS.**

- EMAIL - PLEASE DO NOT EMAIL FILES ABOVE 10 MB

- FILE TRANSFER - DROPBOX , HIGHTAIL , WETRANSFER

- LAKE PRINTING CLIENTFTP

IF YOU DO NOT HAVE ACCESS TO OUR FTP SITE PLEASE CONTACT YOUR SALESPERSON TO GET YOUR ACCOUNT SET UP.

WHEN SUPPLYING WORKING FILES PLEASE ALSO SEND USE A LOW RES PDF FILE TO REVIEW.

IF YOU HAVE ANY QUESTIONS PLEASE CONTACT  
ANDREW GOFF  
AGOFF@LAKEPRINTING.BIZ  
704 - 895 - 3878

WE LOOK FORWARD TO WORKING WITH YOU

